Trade Development Authority of Pakistan

A Report on

Mangoes

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Supervised By:
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TDAP MULTAN OFFICE
MANGO

1. PRODUCT DESCRIPTION

Mangoes are one of the world’s favorite fruits for food, juice, flavor, fragrance, and color. The fruit is variable in size and color, and may be yellow, orange, red or green when ripe, depending on the variety. Mangoes are sweet, with a unique taste that varies with variety. The texture of the fruit also varies from a soft and pulpy like an over-ripe plum, to firmer, like a cantaloupe or avocado. Mango is grown in slightly less than 90 tropical and sub tropical countries in the world. Asia is considered home land of the fruit. It produces three fourth of world mangoes out of which two third is being produced in India. Many of the world’s most popular varieties of mangoes for export – for example Chaunsa, Langra, Desi, Sindhu – preferred for their taste, texture and shelf life, are already being produced in Pakistan.

2. TYPES

There are many known Varieties of Mangoes in Pakistan. Some of the most popular ones are listed below:

- LANGRA
- AMAN DUSEHRI
- ALPHANSO, BOMBAY
- SAMMAR BAHISHT
- FAJRI KALAN
- MUHAMMADWALA
- SAMMAR BAHISHT CHAUSA
- RATAUL (ANWA R)
3. **AVAILABILITY OF PRODUCT IN THE WORLD**

**Top Producers of Mango**

<table>
<thead>
<tr>
<th>Rank</th>
<th>Area</th>
<th>Production (MT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>India</td>
<td>13649400</td>
</tr>
<tr>
<td>2</td>
<td>China</td>
<td>3976716</td>
</tr>
<tr>
<td>3</td>
<td>Thailand</td>
<td>2374165</td>
</tr>
<tr>
<td>4</td>
<td>Indonesia</td>
<td>2013123</td>
</tr>
<tr>
<td>5</td>
<td>Mexico</td>
<td>1855359</td>
</tr>
<tr>
<td>6</td>
<td>Pakistan</td>
<td>1753686</td>
</tr>
<tr>
<td>7</td>
<td>Brazil</td>
<td>1154649</td>
</tr>
<tr>
<td>8</td>
<td>Philippines</td>
<td>884011</td>
</tr>
<tr>
<td>9</td>
<td>Bangladesh</td>
<td>802750</td>
</tr>
<tr>
<td>10</td>
<td>Nigeria</td>
<td>734000</td>
</tr>
<tr>
<td>11</td>
<td>Egypt</td>
<td>466436</td>
</tr>
<tr>
<td>12</td>
<td>Yemen</td>
<td>387906</td>
</tr>
<tr>
<td>13</td>
<td>Kenya</td>
<td>384461</td>
</tr>
<tr>
<td>14</td>
<td>Viet Nam</td>
<td>370000</td>
</tr>
<tr>
<td>15</td>
<td>Cuba</td>
<td>355200</td>
</tr>
<tr>
<td>16</td>
<td>Peru</td>
<td>322721</td>
</tr>
<tr>
<td>17</td>
<td>Haiti</td>
<td>295000</td>
</tr>
<tr>
<td>18</td>
<td>Madagascar</td>
<td>220000</td>
</tr>
<tr>
<td>18</td>
<td>United Republic of Tanzania</td>
<td>220000</td>
</tr>
<tr>
<td>20</td>
<td>Democratic Republic of the Congo</td>
<td>208440</td>
</tr>
</tbody>
</table>

Source: FAO 2008

4. **GLOBAL TRADE IN THIS SPECIFIC PRODUCT**

   Pakistani mango is considered among the best in the world, for its aroma, taste, size and appearance, yet it could never become a big export. The biggest export market for Pakistani mango is given below:
## World Top Exporters of Mango

### List of exporters for the selected product in 2009

Product: 080450 Guavas, mangoes and mangosteens, fresh or dried

Sources: ITC calculations based on COMTRADE statistics.

<table>
<thead>
<tr>
<th>Exporters</th>
<th>Value exported in 2009, in USD thousand</th>
<th>Trade balance in 2009 in USD thousand</th>
<th>Quantity exported in 2009</th>
<th>Quantity Unit</th>
<th>Unit value (USD/unit)</th>
<th>Share in world exports, %</th>
</tr>
</thead>
<tbody>
<tr>
<td>'World</td>
<td>1111511</td>
<td>-216953</td>
<td>1418820</td>
<td>Tons</td>
<td>783</td>
<td>100</td>
</tr>
<tr>
<td>'India</td>
<td>205436</td>
<td>205393</td>
<td>267617</td>
<td>Tons</td>
<td>768</td>
<td>18.5</td>
</tr>
<tr>
<td>'Mexico</td>
<td>136942</td>
<td>133708</td>
<td>232643</td>
<td>Tons</td>
<td>589</td>
<td>12.3</td>
</tr>
<tr>
<td>'Netherlands</td>
<td>100809</td>
<td>-34608</td>
<td>80548</td>
<td>Tons</td>
<td>1252</td>
<td>9.1</td>
</tr>
<tr>
<td>'Brazil</td>
<td>97686</td>
<td>97675</td>
<td>110355</td>
<td>Tons</td>
<td>885</td>
<td>8.8</td>
</tr>
<tr>
<td>'Hong Kong, China</td>
<td>85727</td>
<td>-27055</td>
<td>104441</td>
<td>Tons</td>
<td>821</td>
<td>7.7</td>
</tr>
<tr>
<td>'Thailand</td>
<td>71410</td>
<td>71303</td>
<td>144079</td>
<td>Tons</td>
<td>496</td>
<td>6.4</td>
</tr>
<tr>
<td>'Peru</td>
<td>70930</td>
<td>70930</td>
<td>69191</td>
<td>Tons</td>
<td>1025</td>
<td>6.4</td>
</tr>
<tr>
<td>'Pakistan</td>
<td>33179</td>
<td>33179</td>
<td>81450</td>
<td>Tons</td>
<td>407</td>
<td>3</td>
</tr>
<tr>
<td>'Belgium</td>
<td>29623</td>
<td>-4709</td>
<td>14615</td>
<td>Tons</td>
<td>2027</td>
<td>2.7</td>
</tr>
</tbody>
</table>
World Top Importers of Mango

List of importers for the selected product in 2009

Product: 080450 Guavas, mangoes and mangosteens, fresh or dried

Sources: ITC calculations based on COMTRADE statistics.

<table>
<thead>
<tr>
<th>Importers</th>
<th>Value imported in 2009, in USD thousand</th>
<th>Trade balance in 2009 in USD thousand</th>
<th>Quantity imported in 2009</th>
<th>Quantity Unit</th>
<th>Unit value (USD/unit)</th>
<th>Share in world imports, %</th>
</tr>
</thead>
<tbody>
<tr>
<td>'World</td>
<td>1328464</td>
<td>-216953</td>
<td>1146712</td>
<td>Tons</td>
<td>1158</td>
<td>100</td>
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<tr>
<td>'United States of America</td>
<td>301527</td>
<td>-286601</td>
<td>295653</td>
<td>Tons</td>
<td>1020</td>
<td>22.7</td>
</tr>
<tr>
<td>'China</td>
<td>152789</td>
<td>-150647</td>
<td>124997</td>
<td>Tons</td>
<td>1222</td>
<td>11.5</td>
</tr>
<tr>
<td>'Netherlands</td>
<td>135417</td>
<td>-34608</td>
<td>65491</td>
<td>Tons</td>
<td>2068</td>
<td>10.2</td>
</tr>
<tr>
<td>'Hong Kong, China</td>
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<td>-27055</td>
<td>126350</td>
<td>Tons</td>
<td>893</td>
<td>8.5</td>
</tr>
<tr>
<td>'United Kingdom</td>
<td>77308</td>
<td>-75094</td>
<td>48111</td>
<td>Tons</td>
<td>1607</td>
<td>5.8</td>
</tr>
<tr>
<td>'Germany</td>
<td>70734</td>
<td>-59962</td>
<td>40660</td>
<td>Tons</td>
<td>1740</td>
<td>5.3</td>
</tr>
<tr>
<td>'Canada</td>
<td>55895</td>
<td>-55812</td>
<td>41544</td>
<td>Tons</td>
<td>1345</td>
<td>4.2</td>
</tr>
<tr>
<td>'France</td>
<td>55557</td>
<td>-40905</td>
<td>27448</td>
<td>Tons</td>
<td>2024</td>
<td>4.2</td>
</tr>
<tr>
<td>'Japan</td>
<td>46892</td>
<td>-46589</td>
<td>11233</td>
<td>Tons</td>
<td>4174</td>
<td>3.5</td>
</tr>
</tbody>
</table>
5. PAKISTAN POSITION IN GLOBAL TRADE:-
Export of Mango from Pakistan to the World

<table>
<thead>
<tr>
<th>Product code</th>
<th>Product label</th>
<th>Pakistan’s exports to world</th>
<th>Pakistan’s exports to world</th>
</tr>
</thead>
<tbody>
<tr>
<td>08045020</td>
<td>Mangoes</td>
<td>29027</td>
<td>26635</td>
</tr>
<tr>
<td>08045030</td>
<td>Mangosteens</td>
<td>6</td>
<td>55</td>
</tr>
</tbody>
</table>

SUCCESS STORY

AL-ABBAS ENTERPRISES,
498 Nashband Colony, Khanewal Road, Multan.
Mobile # 0300-8630807
E-mail: alabbas.enterprisespk@yahoo.com

M/s. Al-Abbas was established in year 2000. Its countries of export of Mangoes are UK, France, Ireland, Belgium, Doha-Qatar and Switzerland. The first year’s consignment of mangoes was of 5 tons. The next year it increased to 85 tons, the following year it jumped to 1000 tons. Then it ranged between 2000-5000 tons per year. The consignments are sent by-air to the European Countries and by-sea to the Gulf countries.

M/s. Al-Abbas initially started selling mangoes locally to Karachi, Lahore and Islamabad. After success in the domestic market, Mr. Ghulam Abbass the owner visited UK and gifted mangoes to his friend in UK. From his visit to London he got the inspiration of exporting mangoes to international market. In 1997 he went to UK to study market & buying behavior of the people. After complete analysis he sent his first consignment to the UK market, where he faced problems in selling but he was successful as he penetrated into the market with competitive pricing strategy and supplying most delicious Pakistan mangoes of Pakistan. Slowly and slowly he established his own mango outlet in UK in the name of M/s. Al-Abbas UK Ltd. Now he is selling his mango at his own outlet and as well as in the fruit markets of UK.
He never faced any financial crisis as he was backed by a strong family background. The only problems he faced are of general natures which are faced by every fruit exporter such as timely availability of space and fluctuation in freight charges. Unexpected increase in freight charges is a big problem for mango exporters.

According to him mango export needs a lot of struggle due to its perishability and uncertainty of prices. So exporters have to be vigilant in every matter from fruit ripening to fruit plucking, washing, packing and sending consignment to the destination and marketing.

He recommended that Vapour Heat Treatment (VHT) plant should be installed by the Govt. as early a possible so that new markets like Japan and America may be approached.

6. **ROLE OF GOVT. NGO’s DONORS AGENCIES AND GOVT DEPARTMENTS:-**

1) **TDAP**

TDAP gives substantial subsidy to the exhibitors in providing stall at 50% or more subsidized rates and also sponsors a large number of delegations to be sent abroad.

TDAP gives every delegate 100 US$ per night stay and one way air ticket, meeting with their respective business counter parts in the country visited are arranged by concerned embassy and commercial counselor. In fact, this is more beneficial to the delegate, than the monitory assistance. Meetings with potential buyers, trade bodies are of vital importance to the delegates.

2) **SMEDA**

SMEDA look initiative and planned to develop a common facility center in collaboration with Punjab Small Industries Corporation (PSIC), and MCC&I so that stakeholders may get benefit of value addition and contribute to national economy by earning better returns on indigenous agro produce. The project Agro Food Processing Facilities (AFP), Multan is a non-profit organization aimed at providing processing facilities for domestic fruits / vegetables and guidance in latest processing techniques being used in developed countries-AFP provides the processing facility for pulp extraction of various fruit like mango, guava, apple etc.
3. **PARAS**

Pakistan Radiation Services (PARAS), Pakistan’s first facility to provide irradiation services for food products is a company constituted by Pakistan Atomic Energy Commission (PAEC) and Pakistan Horticulture Development & Export Board (PHDEB) under the name of “PARAS Foods Private Limited. Started in April, 2009 with a plan that envisions financial self-reliance, PARAS has the capacity to annually irradiate 60,000 tons of fruit, vegetables etc. Horticulture and agro-processing are target sectors.

4. **Punjab Govt.**

Punjab Govt. has also contributed towards the development and growth of fruits and vegetable in its province 100 its multifarious agencies. It has recently to establish one cold storage at Lahore and four approved for Rahim Yar Khan, Islamabad, Faisalabad and Multan airports. Kinnow and mango pack houses & cold storage are proposed at Bhalwal and Multan. Mango Research institute at Shujabad has been working for the last many years. Punjab Govt. has decided to upgrade and improve its efficiency.

5. **USAID**

Among the notable NGO’s USAID FIRMS is doing a lot of work in this field. USAID is working towards increasing incomes and generating additional employment in the major mango-growing areas of Southern Punjab and Northern Sindh. This will provide a boost to Pakistan’s overall economy where the mango industry currently contributes USD 150 million per year to the GDP. USAID has worked alongside Pakistani farmers to maximize the output of the 2010 growing season. Assistance included the following:

- Training programs in pre and post-harvest practices were critical for export market success. 44 trainings were conducted in all major growing clusters in Sindh and Punjab, reaching more than 2,700 mango growers.
- Major investments in on farm infrastructure helped growers to achieve Global Good Agricultural Practice (Global Gap) Certification.
- Facilitating exports to European markets.
- Promoting value-added products.
- Assisting flood-affected mango orchards.

FIRMS launched its MUAVAN Mango Program to upgrade Pakistan’s mango export supply chain to meet the higher quality standards required by major supermarket chains in the USA and Europe. FIRMS signed a MoU with PARAS which states that, in exchange for free irradiation of up to 40 tons of mango on behalf of growers/exporters of trial shipments, FIRMS agreed to upgrade the PARAS facility to enable it to receive a USDA/APHIS inspector to complete the approval process. FIRMS completed this initial work in early February, 2010, prior to the preliminary visit to the facility of the USDA/APHIS regional representative from New Delhi. In addition, FIRMS agreed to provide assistance in developing a marketing plan for PARAS. The challenge of this consultancy is to develop a marketing strategy and plan that if, implemented by PARAS using best practice corporate systems, processes, managerial practices, and appropriately hired, qualified personnel, will result in financial sustainability.

6. **PHDEC**

The objective is to work for production, development and export of horticulture products which include fruits, vegetables, flowers and herbs.

**To develop export of fresh and processed horticultural products by:**

- Promoting and developing competitiveness of horticulture industry of Pakistan with focus on exports of value added fresh and processed horticultural products.
- Information dissemination on international compliances on food quality and safety and by capacity building of the stakeholders through trainings and technical assistance for adherence to such compliances.
- Promoting technological upgrading and human resource development for enhanced value added exports in all sub sectors of horticulture.
- Encouraging facilitating and training the growers to grow for export.
- Facilitating adoption of international standards and certifications for compliance with import requirements of major importing countries.
- Promoting and facilitating market and product diversification in the horticultural export sector.
Mango supply chain management (ASLP)
- Export Supply Chains
- Best Practice Export Trail Shipments (UK, Dubai, Singapore, China)

Capacity Building (Growers, Processes, Exporters)
- Tot’s
- Trainings
- Field Demonstrations

Agribusiness Development Project- MINFA
- Seven Provincial Horticulture policies (AJK,FATA,GILGIT-Baltistan)
- 140 teachers from 20 selected govt. commerce colleges trained in agribusiness related subjects.

New Initiatives in Mango Exports
- USA
- China
- Jordan
- Iran
- Mango sea shipment to Germany and Netherlands
- Market research in China.

PARAS FOODS (PVT) LIMITED
The project has been in operation since June, 2009 and various products are being USDA for exporting mangoes to USA was initiated and is at advance stage. The Australia Bio security Organization’s representatives also visited the plant for approval as quarantine measure for exporting mangoes to Australia. The revenue generation has improved over the period, but still remains below break even level.

ESTABLISHMENT OF MANGO HOT HWT/PACKING/COLD STORAGE
First mango packing facility to be established in mango production area, Multan. The project is been implemented jointly by CC&I and PHSEC amounting Rs. 84 million approved by P&D.
7. **AVAILABLEITY OF PRODUCT IN PAKISTAN VIZ AREAS:-**

**MANGO FRUIT KHARIF 2008-09 IN THE PUNJAB.**

**AREA:**

According to final estimate of Mango Fruit Kharif 2008-09 in the Punjab the area is placed at 277785 acres (112413 hectares) as against 2777381 acres (112250 hectares) planted last year. The acreage under the fruit is almost at par of the last year.

**PRODUCTION:**

The province of the Punjab is estimated to have produced 1324875 tonnes of Mango fruit during the current year as against 1373112 tonnes produced last year. The production has decreased by 3.51% over the previous year, which is due to unfavorable weather condition and severe wind storm that affected the average yield badly.

**MANGO FRUIT IN THE PUNJAB FOR THE YEAR 2008-09**

<table>
<thead>
<tr>
<th>DIVISION / DISTRICTS</th>
<th>Area in Acres</th>
<th>Area in Hectares</th>
<th>Production in Tonnes</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SAHIWAL DIV:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Okara</td>
<td>3050</td>
<td>3035</td>
<td>1234</td>
</tr>
<tr>
<td>Sahiwal</td>
<td>4850</td>
<td>4850</td>
<td>1963</td>
</tr>
<tr>
<td>Pakpattan</td>
<td>185</td>
<td>190</td>
<td>75</td>
</tr>
<tr>
<td><strong>MULTAN DIV:</strong></td>
<td>118430</td>
<td>118240</td>
<td>47926</td>
</tr>
<tr>
<td>Multan</td>
<td>78000</td>
<td>78000</td>
<td>31565</td>
</tr>
<tr>
<td>Lodhran</td>
<td>1000</td>
<td>1000</td>
<td>405</td>
</tr>
<tr>
<td>Khanewal</td>
<td>32900</td>
<td>32700</td>
<td>13314</td>
</tr>
<tr>
<td>Vehari</td>
<td>6530</td>
<td>6540</td>
<td>2642</td>
</tr>
<tr>
<td><strong>D.G. KHAN DIV:</strong></td>
<td>50642</td>
<td>50347</td>
<td>20494</td>
</tr>
<tr>
<td>Muzaffargarh</td>
<td>47500</td>
<td>47300</td>
<td>19222</td>
</tr>
<tr>
<td>Layyah</td>
<td>390</td>
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</tr>
<tr>
<td>D.G. Khan</td>
<td>352</td>
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<td>142</td>
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<tr>
<td>Rajan Pur</td>
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<td>2300</td>
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<tr>
<td><strong>BAHAWALPUR DIV:</strong></td>
<td>85100</td>
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<td>34438</td>
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<tr>
<td>Bahawalpur</td>
<td>10750</td>
<td>10750</td>
<td>4350</td>
</tr>
<tr>
<td>R.Y. Khan</td>
<td>71000</td>
<td>71000</td>
<td>28732</td>
</tr>
</tbody>
</table>
8. DESCRIPTION OF AVAILABLE TYPES AND QUALITY:-

Types
There are 450 known Varieties of Mangoes in Pakistan. Some of the most popular ones are listed below:

LANGRA
It has originated as a superior chance seedling near Benares. Size medium to large, ovate, base round to slightly flatten, shoulders equal. Beak minute but distinct, sinus slight to absence, skin green and thin, flesh fibreless, yellowish brown in color, scented, highly melting, very sweet. Stone very small, flattened, oval. Weight of an average fruit is about ¼kg. Fruit quality very good, bearing heavy. Season (Early to mid Season). 1st to 3rd week of July. Heavy yielder.

AMAN DUSEHRI
It derives its name form village between Lucknow and Malihabad where it was originated as a superior chance seedling. Size small to medium, oblong, ventral, shoulder higher than dorsal, beak and sinus absent, color yellow when ripe, skin thin, pulp fibreless, flesh firm, very sweet, flavor nice. Stone very small, oblong, variety good to very best, bearing heavy, mid season (July), keeping and peeling quality good.

ALPHANSO, BOMBAY
This is a leading commercial variety of Bombay State and is one of the best in India. Because of its better adaptability to humid climate it has not been able to maintain its esteemed position in the dry districts of Pakistan. The Alphanso is successful in some districts of Sindh. Size medium, ovate, oblique, base obliquely flattened, Ventral structure boarder and much higher than dorsal, beak just a point, sinus not prominent, color of the ripe fruit yellow or brownish yellow, skin thin, pulp yellowish brown, flesh firm, taste very sweet, flavor excellent, almost fibreless. Fruit quality is good. Mid season variety harvested in July.

SAMMAR BAHISHT
It has originated as a superior chance seedling in Muzaffernager U.P. It got its name because of its pleasant flavor. Fruit medium, base slightly flattened, shoulders equal, sinus very light, beak point prominent, skin greenish yellow, thin, pulp yellow, very sweet, sparsely fibrous, flavor pleasant to delicious. Stone medium and oblong, oval.
Quality of the fruit is very good, keeping and peeling qualities well. Ripening season July-August.

**FAJRI KALAN**

It has originated as superior chance seedling in Bihar and got its name after the name of lady Fajri who selected and brought up its trees. Size big, oblong, obliquely oval, base rounded, shoulder unequal, with ventral higher than the dorsal, beak distinct, sinus very shallow with rounded apex. Skin thin, pulp color pale, fibreless, taste sweet with pleasant flavor. Juice moderate to abundant. Stone large, oblong. Fruit quality good to very good bearing late season August, Keeping quality good.

**MUHAMMADWALA**

Size small to medium, skin thick, yellow brown, pulp sweet, juicy, stone medium sized, fiber very little. Very hard variety. Season early August.

**SAMMAR BAHISHT CHAUSA**

It is originated as choicest seedling in a village Chausa in Malihabad, Tehsil of Lucknow. It is also known as “Kajri” or “Khajri”. There is resemblance between the foliage of Fajri and this variety but there are marked difference in fruit shape and quality. Fruit medium to large ovate to oval, base obliquely flattened, ventral shoulder raised than the dorsal, beak distinct, sinus shallow, apex round, skin medium in thickness, smooth, flesh firm, fibreless with pleasant flavor and sweet taste. Juice moderately abundant. Stone somewhat large oblong. Fruit quality good, bearing heavy, keeping quality medium to good. Ripening season in August (late)

**RATAUL (ANWAR)**

It has originated as a chance seedling in “Shohra-e-Afaq” Garden in Rataul. Now its has become popular in mango growing areas of Punjab because of its high flavor. Fruit medium, ovate, base flattened with equal shoulders, which are rounded, beak not prominent, absent in some cases, sinus absent, and apex round. Skin medium thick. Flesh firm, fibreless, flavor very pleasant, with very sweet taste. Juice moderately abundant. Some medium oval. Fruit quality very good. Ripening season in July (Mid-Season). Keeps well in storage.

**SINDHRI**

It is a leading variety of Sindh. Fruit shape ovalish long. Size big, length 15 cm, breadth 8 cm. Thickness 7.4 cm. Weight 14.0 oz. Base obliquely rounded, cavity absent, Ventral

**BANGANPALI**


**NEELUM**

Quality variety of Sindh. Fruit shape ovate, size small, length 7.7cm breath 5.9cm thickness 5.6cm weight 5.0oz. The base is rounded. Stalk inserted squarely. Cavity slight to absent, Shoulders unequal. Ventral is higher than dorsal, back rounded. Sinus slight to shallow, Beak acute to obtuse. Apex rounded Skin color sea green when unripe & yellow with reddish tinge when ripe. Surface smooth. Small dots with numerous small glands.

9. **MANUFACTURING /VALUE CHAIN, PROCESSING:-**

A value chain analysis of the mango export chain revealed that the following actors; input supplier, small scale and commercial scale producers, exporters, supermarkets and consumers play various roles and functions ranging from input supplying, producing, exporting, retailing and consuming. The analysis also realized that there are different gross income, added value, gross margins and value share among the different actors in the chain. This is in agreement with what Roduner (2007) defines about value chain that a product before reaching the final consumer is transformed, combined with other products, transported, packaged, displayed etc, and in the process raw materials, intermediate products and final products are owned by various actors who are linked by trade and services, and each add value to the product.

From the value chain analysis it is realized that the actor who receives the highest value share is the producer followed by the exporter since they add more value to the product. However the producer receives the least gross income because of his high cost of production (fixed and variable cost).
Additionally, from the analysis it is revealed that money exchange flows from upstream of the chain to downstream whiles there are two (2) – way information flow. In terms of traceability of quality issues, there is a movement of tracing from upstream to downstream and movement of tracking from downstream to upstream.

**PROCESSING**

**Process Flow Chart**

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**Harvesting**

The main consideration during harvesting should be to ensure that mangoes are harvested at correct maturity and staining of latex (Sap) on the fruit is avoided. Mangoes should be harvested by cutting the stem 1 to 2 centimeters away from the fruit; this technique reduces latex exudation and staining, as well as the possibility of fungal organisms entering the fruit. The most suitable equipment comprises of a long mast with a cutting blade and a small bag under the blade to catch the fruit. Mangoes should never be knocked from the tree, dropped, or thrown onto the ground.
After harvest, latex should be allowed to drain away from the fruit; this is normally carried out by placing the mango with the stem downward on grass below the tree. The fruit can normally be placed directly into a ventilated field crate. The crate should not contain more than three layers of fruit. If possible, the fruit in the crate should be left under the tree until taken to the processing.

**Hydro-Cooling/Cleaning**

Hydro cooling is done to remove field heat from the fruit. It is important to remove the field heat as soon as possible. The heat reduction process is often carried at the time of cleaning mangoes on the farm with water. Field heat removal can also be done through “forced air cooling” and or in cold stores, but once the fruit moves through the cold chain, it should not be allowed to heat up again. In this project, it is assumed that field heat removal function will be performed at the processing facility. Mangoes delivered at the processing unit are gently dumped into water holding tanks (at normal water temperature) with overhead sprayers to wash and clean the field dust. The fruit is gradually cooled down at 17°C through different stages. The water may contain a mild solution of chlorine. This process helps stop latex flow and also reduce field heat. The time in residency of the fruit in the hydro-coolers is approximately 10-15 minutes. After hydro-cooling, washing and cleaning, mangoes are passed though drying tunnel that blows excess water off the fruit. Mangoes are then moved from the pre-cooling area to live belts that take it past the grader/sorters.

**Grading, Sizing, and Sorting**

Due to the normal ovate or oblong shape of mangoes, they do not lend themselves very well to mechanical graders, although weight based equipment works well. At sizing and sorting stage, it is observed that mangoes should be of uniform size and color. Mangoes are sorted into color ranges and sizes by hand (normally this process is done on a conveyer belt which feeds fruit onwards to packing lines). After sorting mangoes are moved to the packing area. The fruit handlers wear soft white cotton gloves. Handling of the fruit involves sorting, hand wiping, cleaning.

**Packing**

The packers only pack one size of fruit so that packing personnel do not have to make decisions and therefore, they only put pre-sized mangos into the standard carton efficiently. Packing is done into mango cartons made of cardboard paper. Uniform
size/weight mangoes are individually wrapped in soft tissue papers before placing them into the carton. Typical sizes of 4.5 kg net weight mango cartons are (10.9 cm x 34 cm x 26.9 cm) and (10.2 cm x 43.2 cm x 27.9 cm). Smaller carton sizes for 4 kg & 2 kg net weight pack are now also being used. The carton should have a minimum bursting strength of 250-275 psi (lb per sq. inch). Ventilation and hand holes’ openings should be designed to provide adequate handling, circulation of air and maximum cooling.

Mangoes are packed into the cartons by count. These counts are 6, 8, 10, 12, 14, 16, and 18 numbers of mangoes per carton, depending on the size of the mango. These counts must make the minimum guaranteed net weight. Mangoes are packed side by side, or on edge, rather than flat so as to maximize the number that will be accommodated in a single layer. Details of preharvest and post harvest processes are normally communicated to the buyer.

**Cooling**

Mangoes may be stored in refrigerated, humidity controlled facilities before and after packing. The proper temperature for holding Pakistani mangoes is 17 degrees Celsius at a relative humidity of 90-95% for mature green mangoes. At the mature green stage, mangoes may be stored for up to two weeks with no adverse affect. Raising temperature to 21 degrees Celsius is frequently used to trigger ripening just before retail sale.

Depending on the cultivator, mangoes are placed in gassing chambers where ethylene gas is introduced to trigger additional color change. This is usually done just before shipping to market as it also induces ripening. However, this final preparation work is normally carried out by wholesale distributor at the time of delivery or by the retail chain after receipt of the fruit.

**Ripening**

The ripening of mangoes can be induced, according to destination and length of journey, by raising the temperature to 20 degree centigrade and/or by introducing ethylene into their holding atmosphere. But due to climatic conditions it is not recommended to ripe Pakistani mango before exporting it. In UAE due to high temperature there is no need to follow any processes to ripe the mangos. But in Europe ripening should be done after reaching the destination. For that purpose they have established ethylene chambers for
ripening, Pakistani exporters acquire those chambers on rent for 1 or 2 days to ripe their slots.

Mango is a valuable source of foreign exchange for many countries including Pakistan. Unfortunately, Mango is facing a strange dilemma that on one side it has emerged as an important exportable commodity and on the other hand the economic life of our groves, productivity, yield and quality has gone down.

Although, soil and climatic conditions in Pakistan support mango production in terms of yield and quality, yet the country is not able to acquire the desired results. Number of factors contributes towards low production of mango. Unchecked use of unhealthy seeds forming diseased seedlings, insect attack (mango mealy bug, fruit fly, mango weevil, scales, mites), alternate bearing, mango malformation (vegetative or reproductive) and diseases (powdery mildew, anthracnose, quick decline, sooty mold, fruit rot and stem blight) are the greatest threat to the industry in major mango producing countries, including Pakistan. Also, low pollination, less fruit setting (less than 0.1%), high fruit drop percentage, unnecessary stresses (injury) and improper management practices during budding or grafting, time of irrigation, pruning and time of application of fertilizers are contributing substantially to the downfall of the industry. Adding to the ever increasing problems are the post-harvest losses contributing almost 40-50%.

These problems arise mainly due to non-availability of nutrients from the soil, inefficient use of resources, unawareness about the ripening and quality maintenance practices. Still, we are not able to cope with the problems arising due to ignorance of farmers and facilities involving storage and marketing. It is now, need of the hour that Government should take initiatives to educate farmers, formulate policies supporting infrastructural development, access to the markets and provision of facilities at low costs.

**ISSUES/PROBLEMS/OBSTACLES:-**

Pakistan is the world’s sixth largest producer of mango, after India, China, Thailand, Indonesia and Mexico, and its share is around 5 percent in total mango production of the world. Although its mangoes are inherently attractive to consumers, the export volume is not significant (4 percent of production) and prices paid for export fruit are among the lowest in the world.
Also, the mangoes consigned to domestic and export markets suffer from fruit quality problems. A high incidence of disease breakdown and green-ripe fruit result in loss of confidence by marketers, and reduced profits for everyone, from grower to retailer. According to them, the reason for these shortfalls is lack of supply chain management, combined with underdeveloped technical systems that are incapable of maintaining fruit quality, and lack of market intelligence, research and development.

The monitoring studies, conducted in international markets including UK, UAE and Singapore, and the domestic markets including Lahore, Karachi and Faisalabad, showed that there is even higher acceptance of Pakistani mango, provided the post-harvest quality concerns are addressed.

The government should also help by creating infrastructure like pack houses, modern grading facilities and common facility centers. Following problems are faced by exporters:

1. **Fresh Mango Grading and Packing Facility**
   Unlike citrus, grading and packing facilities do not exist for mango in the mango growing areas. There are very few mechanized grading and packing facilities and most of those are located in Karachi. There is a potential for having investment in mango grading and packing facilities in mango growing areas of Punjab.

2. **Mango Hot Water Treatment Plant**
   Mango is an important export fruit. Sanitary and phytosanitary requirements of the importing countries are becoming stringent with the passage of time. To meet those requirements, it is important to have hot water treatment facilities for mango; for taking care of the issue of fruit fly. There are some existing facilities in Karachi; however there is need for establishing more facilities in mango areas of Punjab.

3. **Mango Vapor Heat Treatment**
   Sanitary and phytodanitary requirements of mango importing countries differ. There are some countries like Japan which require vapor heat treatment instead of hot water treatment to ward off dangers of fruit fly. Therefore, this is also potential investment project.

4. **Irradiation facility**
   One important means for meeting the sanitary and phytosanitary requirements for exporting mangoes is irradiation. This is especially important in the context of exporting
mangoes to the largest export market of USA. One such facility has become operational in Lahore. There is need for establishing a larger facility in Karachi and Multan for mango; which will be used for other horticulture/food products. Detailed feasibility study for this project has been developed by Pakistan Horticulture Development and Export Company.

5. **Lack of cargo space and poor infrastructure**

Due to shortage of cargo space and unreliable service of national carrier, meeting delivery schedules for exporters becomes difficult. Exporters from Multan and other areas of Southern Punjab found it difficult to export without direct flights and adequate cargo space. Mangoes are exported mainly by air, however, shortage of air cargo space calls for exploring alternate mode of transportation for mango exports. The mode of transportation by sea is another possibility for exporting mangoes to U.K. given that the size of consignment is large enough. The un-ripened mangoes have storage life of about 25 days in cold storage, according to the market; it takes about 18 to 20 days for a shipment via sea to arrive at London from Karachi. This provides a fair period of time for mangoes to be ripened after their at the destination port.

10. **CURRENT CONSUMPTION OF PRODUCT IN PAKISTAN / PRODUCT USERS:-**

Mango is widely used fruit both in raw form and in processed form. Ripe mango is eaten heartily all over the world and it is in fact its primary use. Processed products of mangoes occupy second position though these are also used at large scale. Leaving aside the wastage about 90-94% fruit is consumed locally. The rest of produced is exported in fruit form or processed form. Currently, approximately 3% of mangos are processed into value added product such as pulp for use in drinks and ice cream, canned mangoes and dried mangoes. It is also processed into preserves, juices, jams, jellies, nectars as well as crisp mango chips which are eaten as snacks. Mango is an excellent source of vitamins A, B and C and contains water, proteins, Sugar, fat, fibers and iron etc.

USA is the largest market for mango imports in the world; accounting for about one fifth of the total global mango imports. However, Pakistan has not been able to enter into this market due to quality compliance issues. During the last three years, there has been a shift in distribution of Pakistan’s mango exports; shown in the following figures:
Within a period of two years, the share of Europe has doubled to become 32%; while the share of Middle East has shrunk to 63%. This trend is indicative of the diversification strategy adopted by Pakistani mango exporters. Within Middle East, Sindh Board of Investment UAE, Saudi Arabia and Oman are the large importers; while in Europe, UK is the largest importer of Pakistani mangoes.

Mangoes come in market early in the May and remains in market till August/September. The typical mango season is from June to September, with export surpluses available in July. Most of the traders do not follow the recommended processing methods.

The main orchards of mango are in district Multan, and district Rahim Yar Khan, which include: Rahimabad, Jamaldin wali, Sadiqabad, Shaikh Wahan, Mianwali Qureshian Zahirpir, Bagho Bahar, Tirandah Mohammad Panah.

Whereas, Hyderabad, Tandojam, Tando Allahyar, Tando Jan Muhammad, Mirpur Khas, Digri, Umer Kot, Nawab Shah, Naushero Feroz, Khairpur Mirus, Ghotki, Bahawalpur, Shujaabad, MuzzaffarGarh, Khan Garh, KoatAddu, Khanewal, Sahiwal, Vihari, Okara, Faisalabad, Jhang, Toba Tek Singh and Sargodha are also very famous for mango production.
## EXPORTS OF PAKISTAN 3 YEAR FIGURES:-

### EXPORT FROM PAKISTAN

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Mango Export

Pakistan is the sixth largest exporter of mangoes in the world. In 2007-08, Pakistan exported 61,632 tons of mangoes; while in 2006-07, export figure was 105,210 tons. Pakistan’s compounded annual growth rate of mango exports during the period 2000-07 remained as 3.2%, which was much lower than the export market growth rate of 9.0% during the same time period. This indicates that Pakistan has not been able to tap the growing potential of fresh mango export market. Two main mango varieties exported from Pakistan are Sindhri and Chaunsa; Sindhri being the main variety of Sindh. Three year trend of Pakistan’s mango exports are shown in the figure below:

COUNTRIES OF EXPORT:-
The major export destinations for Pakistan mangoes are the Middle East, the U.K and Europe. The majority of exports are consumed by expatriate Pakistani and other Asians.

MODE OF EXPORT:-
The mode of export of mango fruit is by air. Mango is exported by sea to Arabian countries only. Since shipments to the European countries by sea have also started, it would help export of Pakistani mangoes in a big way. Pakistani fruits have huge potential in foreign markets and exporters must take advantage of the situation by adopting international standards.

The problems encountered by the exporters on account of shipment by air and see are reportedly as follows:

By Sea
- Non-availability of reefers especially 20 feet containers
- Non-adherence to notified transit time
- Unilateral increase in freight amidst export season
- Off-loading cargo during transit
- Hidden charges (fuel adjustment, plug-in charges, container washing charges,
• Handling charges at port of discharge etc).
• Non-entertainment of claims on account of cargo loss/damage caused by
• Operational inefficiencies of the carriers like malfunctioning of reefer containers,
• Unreasonably extended transit time etc.

By Air
• Off-loading cargo at port of loading or other ports
• Space blocked for cargo to be loaded from other ports (for instance, space blocked
• At Karachi for cargo to be loaded from Multan or Faisalabad).
• Non-performance of commitments to accommodate non-regular/other shippers.
• Misuse/misinterpretation of indemnity bond leading to rejection of genuine
  claims.
• No/limited service for emerging markets (Al Mate, China)

GOVT INCENTIVES ON EXPORTS:-
Govt. of Pakistan is providing an incentive to Horticulture export enterprises by way of picking upto 8% or 50% (whichever is less) interest on loans obtained for cool chain and cold storage. This facility is available to all users, whether the unit is export oriented or not. TDAP will help exporters in opening export offices abroad by giving 50% of the rental and 50% of the salary.

LIST OF PAKISTANI MANGO EXPORTERS:

1. Muhammad Sadiq,
   Zakria Export Corporation, Multan.
   House No. 3812/17, Tipu Sultan Colony,
   Multan.
   Ph: 061-4541307
      061-45213397
   Cell: 0300-6364495

2. Muhammad Habib-ur-Rehaman,
   M.A Links, Multan.
   Room No.2, Zakria Speciliiast Chambers Building,
   Nishter Road, Multan.
   Ph: 4543524
   Cell: 0300-6320824

3. Ishtiaq Abdul Qadir,
   Faiz-e-Aam Nursery, Multan.
   Chungi No.8, LMQ Road, Multan.
   Ph: 061-4540376
4. Malik Faheem,  
   Hayyat Ullah & Co,  
   3737/1, Hassan Parwana Colony, Multan.  
   Ph: 061-4581728  
   061-4514765

5. Muhammad Saghir Qureshi,  
   Al-Hamid Enterprises,  
   2075/3, Rikshaw Market Hussain Agahi Road,  
   Multan.  
   Ph: 061-786066

6. Zahid Hussain Gardezi,  
   Samza Fruit Farm, Multan.  
   Al-Mamtaz, 12-13, Syed Muhammad Kaswar,  
   Gardezi Road, Multan.  
   Ph: 061-4513102-4517526  
   Cell: 0300-6362003

7. Muzafar Hayat Khan,  
   Muzafar Nagar Farm,  
   Khakwani, 1/Z, Quaid-e-Azam Road,  
   Multan Cantt.  
   Ph: 061-4510009-4581436  
   Cell: 0321-63122004

8. Malik Gulam Abbass,  
   Al-Abbass Enterprises,  
   498 Naqshband colony, Khanewal Road, Multan.  
   Ph: 0300-8630807

9. Farid Khan Khakwani,  
   Multan & Vehari Mango Growers Association,  
   Sharif Manzil Kutchery Road, Multan.  
   Cell: 0300-7323826

10. Mujeeb Ahmad,  
    J.W.D Art,  
    Sadiqabad.  
    Ph: 068-5672547  
    0345-8791879  
    0300-8671447
13. LIST OF GLOBAL IMPORTERS - LIST OF PAKISTAN PRODUCT BUYERS:

MAJOR IMPORTERS OF PAKISTANI MANGO

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11. SWOT Analysis

Strengths

- Pakistan’s biggest cluster of mango production
- Favorable environmental conditions
- Easily available farm land
- Varieties like “Chaunsa” mango are recognized as one of the best varieties
- Pakistan is included among the top ten mango producing countries in the world
- Priority fruit crop supported by major programs
- Availability of raw material (mangoes) with a consistent growth in production
- Availability of farm labor and technical expertise

Weaknesses

- Irregular & inconsistent supply of quality fruits
- Short storage life and inadequate post harvest facilities
- Non availability of cold storage and reefer container facilities at airports & seaports
- Limited air space and high freight costs
• Low literacy rate in majority of mango growers
• Lack of modern agricultural practices
• Mismanagement of farm land (dependant upon the Farm Manager)
• Lethargic behavior of employees towards farm work

Opportunities
• Prospective markets within geographic proximity i.e., Middle Eastern countries.
• Domestic competition level is moderate for a modern processing unit.
• Presence of premium domestic markets.
• Lower tariff imposed by importing countries under GATT and by EU countries.
• Expansion opportunity in new markets like Far East and Central Asia.
• Rising local and international consumption and exports of mango from Pakistan
• Increased margin for growers; provided demand and supply gap in
  • both national and international markets
• Export markets are open in post WTO era

Threats
• Competition from other mango producing countries.
• Trade protectionism, which may be applied by countries due to “fruit/white fly
  virus etc.
• Ruthless competition amongst local exporters.
• Trade restriction if imposed by the importing countries.
• Illegal supplies of mangoes by local exporters through ferryboats to Dubai
• Shortage of Water
• Fruit Fly problem

12. PROPOSALS FOR EXPORT PROMOTION:-

CURRENT ROLE OF TDAP-REGULATORY ISSUE:
• Govt. of Pakistan has made it mandatory not to export mango before 20\textsuperscript{th} May.
• The export of mangoes to Europe, Canada, Iran, China, Kuwait and Bahrain by
  air shall be in 2, 3, 4, 5, 6, 7 and 8 Kilograms with 5\% venation on either side
  export of fruits in retail packing should indicate gross weight.
**TDAP IMITATIVE:**
- TDAP is providing facility to exporters for participation in exhibition and delegation.
- Seminars and workshops are conducted from time to time to educate growers and exporters of mangoes.

**IDENTIFICATION OF NEW MARKET:**
America, Japan, SAARC countries and control Asian states and China may be found as new market for export of mangoes.

**LAST YEAR FINANCIAL ACTIVITIES:**
Last year this office organized one day seminar Pre-post on Harvest Technology and value addition of mangoes at Bahawalpur is collaborate with BCCI. The expenditure incurred was Rs. 57235/-. There were eighty participants. It was a very successful. Report of the seminar is attached. Inspired by this Chamber of Commerce & Industry Rahim Yar Khan has also requested to organize such seminar at Rahim Yar Khan. It is under consideration.

**CONCLUSION:**
As far reports on commodities are concerned there is a dearth of them. Similarly there are a lot of public and private organizations engaged in improvement in production and export of fruit and vegetable including mango. But practical work is not being done and it is projected. Moreover, there is utter lack of coordination between these departments, institutes, organizations. These should be under the umbrella of TDAP and should in coordinated manner. There is no coordinated between growers and exporters of fruits particularly of mango in Southern Punjab. Individually they show their concerns; but they do not have recognized association like chambers or other all Pakistan level organization; therefore, they fail to formulate concrete proposals. At present cold storage facilities may be provided in or in the vicinity of Multan airport. VHT plants may be provided in cluster of mango orchard along with plucking, grading, washing, packing facilities.

**PROPOSED ACTION PLAN:**
It is proposed that a delegation of Mango exporters from Southern Punjab may be sent to Japan.
REPORT ON SEMINAR ON “PRE-POST HARVEST TECHNOLOGY AND VALUE ADDITION OF MANGOES” AT BAHAWALPUR.

As per schedule of events for the year 2009-10, Trade Development Authority of Pakistan, Multan organized one day seminar on the above mentioned subject in collaboration with Bahawalpur Chamber of Commerce & Industry, Bahawalpur on 15th June, 2010 at Bahawalpur Chamber of Commerce & Industry, Bahawalpur.

The seminar was presided over by President Ch. Muhammad Afzal. Waheed Raza Bhatti Director General (SRO) TDAP, Lahore was the chief guest.

Copy of the programme of the seminar is at Anx-A.

Speakers delivered lectures on the following topics:

1. Mr. Tanveer Ahmad ---- Imperatives of Successful Gardening, Analysis of Soil And water and Use of Fertilizers.
3. Mr. Tariq Malik ---- Disease Control, Harvesting Technique, Selection of Exportable Fruit/Gardening and Storage.
4. Syeda Alina Zahra Gilani ---- Role of Trade Development Authority of Pakistan.
5. Mr. Sohail Asghar ---- Export Marketing, Packaging and Transportation of Mangoes.

A lively open discussion was followed by speeches with a view to enhance interaction between resource persons and participants. In addition to the speeches of the speakers open discussion among the participants was encouraged for the sake of transfer of maximum information and knowledge. The quality of the discussion of the seminar was quite satisfactory as was shown by the participants during the questions/answer session after the speeches. 85 persons participated in the seminar.

Mr. Akhlaq Ahmed, Horticulturist Agriculture Research Centre, Bahawalpur discussed the problems like lack of registered nursery plants, improper irrigation, fruit drop, extreme weather conditions (Frost), poor marketing system, large tree size, improper plant protection and post harvest issues. He said that irrigation requirements are determined by the age of plant, phonological stage of the tree & weather conditions. He advised to always irrigate dry soils & never to irrigate the wet soil. He also added that the exporters should export value added products instead of mango fruit.
Muhammad Tariq Malik, Entomologist Mango Research Centre, Shujabad-Multan stated that harvesting of fruits should be done on a clean dry day. Care should be taken to prevent snapping off the pedicel. Injuries to the fruits should be avoided at all stages of handling. Pruning is very important. He emphasized to keep the plant structure at manageable size. Fruit should not come in contact with soil during harvesting.

He continued that optimization & standardization of operational parameters of hot water treatment (HWT) System to control post harvest disease and insects of mango is an ongoing process at Mango Research Centre, Shujabad.

Muhammad Sohail Mazhar, Project Development Officer, Mango Supply Chain Management Project (ACIAR), Pakistan Horticulture Development & Export Company said that the project was developed as a joint initiative between the governments of Australia and Pakistan to remove the constraints limiting mango supply chain development in Pakistan. He added that traditional supply chain practices should not be adopted anymore to ensure quality product. Supply chain to the consumer should be a benchmark. This will bring modifications to packaging and transportation resulting in better quality fruit at retail.

Mr. Tanveer Ahmed, EDO Agriculture, Bahawalpur appreciated efforts of TDAP for organizing workshops and seminar. He said that the basic problem is of expertises and technology and the use of technology. Government of Punjab has decided to educate farmers by providing them free schools at their door steps. This training program will start in July 2011. He requested the exporters to avail such opportunities and adopt new technology. No change can take place without adoption of new technology. He added that Government has set up a laboratory for soil and water testing. Test charges are minimum. Gardeners must avail this soil and water testing facility to ensure speedy and healthy growth of plants.

Syeda Alina Zahra Gilani, Marketing Officer Trade Development Authority of Pakistan, Multan informed about the completion of run way and operation of wide bodied aircraft from Multan Airport in near future. This will solve the nagging problem of cargo. Now exporters will be in a position to send their consignment direct to the Gulf and European countries. She said that TDAP is providing 6% R&D on FOB value of export of Agro
Processed Items. Besides, TDAP arranges exhibitions, delegations and seminars. Audience was also informed about setting up of Food Processing Centre at Multan which will provide cold storage, packaging and grading facilities.

Proposal to improve exports of Mango:

1. Grading/ Packaging, Vapour Heat Treatment Plant and Preservation Plant must be established at a suitable place in the southern Punjab where exportable mangoes can be properly processed.
2. A vapour Heat Treatment Plant must be established at Multan and Rahim Yar Khan. It may help in increase of mango export to Far East countries specially Japan.
3. TDAP may set up a modern research and training institute for mangoes in Multan.
4. One window operation for export of Mangoes may be initiated to facilitate and give boost to mango exports.